

## NK E32 Shipbuilding steel plate

The NK E32 steel plate is the mainly kinds of steel for shipbuilding and oil platform, the shipbuilding grade NK E32 steel can be used in the manufacture of the ship's hull structure, whose weight is more than 10000 tons. Shipbuilding grade NK E32 steel is the high tensile strength steel, NK E32 steel for shipbuilding and oil platform must be good toughness properties, higher strength, strong corrosion-resistance, the processing properties, and welding properties.

### NK E32 steel plate Chemical Composition %

Grade	C max	Si max	Mn	P max	S max	Als min	Ti max	Cu max	Cr max	Ni max	Mo max
<b>NK E32</b>	0.18	0.50	0.90-1.60	0.035	0.035	0.015	0.02	0.35	0.20	0.40	0.08

Note: Generally speaking CE will be  $\leq 0.40\%$ . If the delivery condition is TMPC, the CE will be :  $\leq 0.36\%$  (thickness  $\leq 50\text{mm}$ ),  $\leq 0.38\%$  ( when the thickness  $>50-100$ ).  $Ceq\% = (C+Mn)/6 + (Cr+Mo+V)/5 + (Ni+Cu)/15$ .

### NK E32 steel plate Mechanical Property

Grade	Rm (MPa)	Re(MPa) ) min	A% min	Akv/J min							
				E.T °C		Thickness (mm)					
<b>NK E32</b>	440-570	315	22	-40		$\leq 50$		$>50-70$		$>70-100$	
						L	C	L	C	L	C
				3	2	3	2	4	31		

### **Bebon steel — The most professional exporter on weathering resistant steel**

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					1	2	8	6	6	
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Note: In the list , Rm: .tensile strength,Re: Yield strength,A%: elongation, E.T: experimental temperature,L: lengthways, C: crosswise.

### NK E32 steel plate Condition Of Delivery

Grade	Fine grains elements	category	The thickness of steel					
			≤ 12	>12.5-20	>20-25	>25-35	>35-50	>50-100
NK E32	Any	Plate/Sheet	N,TM					
		Profile steel	N(25),TM(25),AR*(15),CR*(15)					-

Note: 1. delivery condition: A =Any ; N=Normalized ; CR=Control Rolled ; TM=TMPC, Temperature - deformation control rolling; AR\*= Can be hot rolled with the agreement of Classification Society ; CR\*=Can be control rolled with the agreement of Classification Society .

2. The Figure in the ( ) means the sampling volume to do the impact test, the unit is Ton.(-) means without impact test.

NK E32 steel plate Contrast in the different standard

ASTM A131M	TOCT 5521	JIS G3106	BS LR	GB712
NK E32	<u>E32</u>	SM490B SM490C	<u>EH32</u>	E32

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Key Words: Supply NK E32 steel for shipbuilding, NK E32 steel for shipbuilding manufacturer,  
NK E32 steel for shipbuilding suppliers, manufacture NK E32 steel for shipbuilding,  
NK E32 steel for shipbuilding warehouser,

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